

 **VULY** | Wheels

for **Lift, Lift Pro & Thunder**



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ASSEMBLY MANUAL

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Improper use, or lack of care, can lead to your Lift / Lift Pro / Thunder Wheels deteriorating earlier than expected. Please follow all of these care instructions to ensure that your Thunder Pro Wheels last for as long as possible.

## WEATHER CARE



Remove your Lift / Lift Pro / Thunder Wheels when not in use or during extreme weather. This will preserve their integrity for longer.

## STORAGE

When not in use, store Lift / Lift Pro / Thunder Wheels in a cool, dry place in the original packaging.

### WARNING:

- Install with two people (lifting required).
- Remove Wheels before bouncing.

# LIFT / LIFT PRO / THUNDER WHEELS | ASSEMBLY INSTRUCTIONS

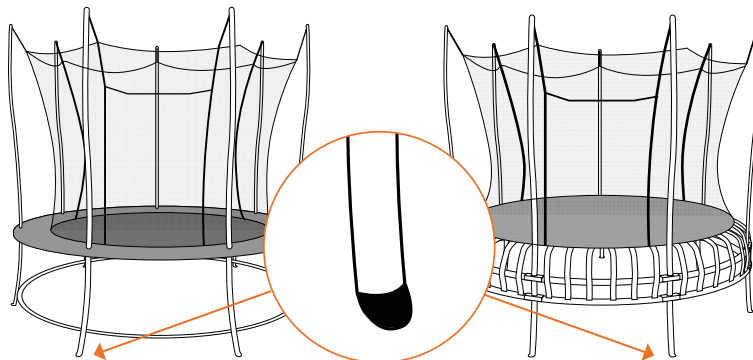
## STEP | 1

Remove the R-pin that locks the bolt into place, and then remove the bolt.



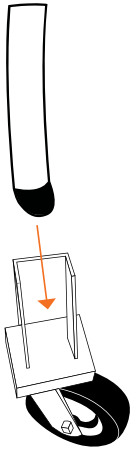
## STEP | 2

Go to a Frame leg, and have one person lift the trampoline by the Lower Frame Tube.



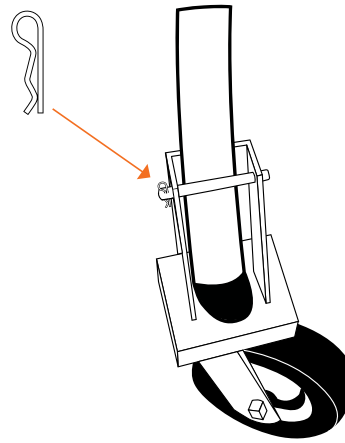
STEP | 3

Sit the Frame leg onto the Wheels plate, with the open side facing towards you.



STEP | 4

Re-insert the bolt and lock it into place with the R-pin.



STEP | 5

Go around your trampoline, repeating Steps 1-4 for the remaining 3 Wheels in the pattern according to your model:

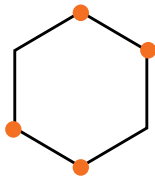
Wheels install points.



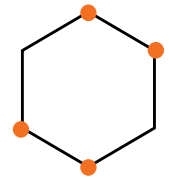
LIFT / LIFT PRO

THUNDER

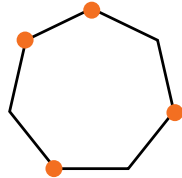
Small - 4x Wheels



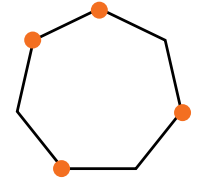
Small - 4x Wheels



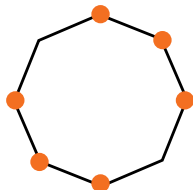
Medium - 4x Wheels



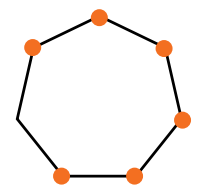
Medium - 4x Wheels



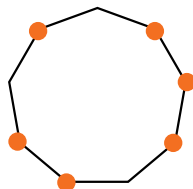
Large - 6x Wheels



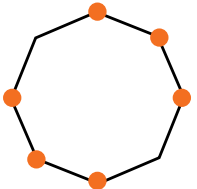
Large - 6x Wheels



Extra Large - 6x Wheels



Extra Large - 6x Wheels





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